



Dart Aerospace Ltd.
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646.9702

Job Sheet 215017



Part No: 646.9702

Job Qty: 4 pcs

Part Name: Cutter Sub Assembly (U Channel)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/4/20

Job Tracking No:

Due Date: 11/25/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 646.9702 REV.J IPP REV:A NEW ISSUE JFS 13/07/03 VERIFY BY: DD IPP REV:B 2020.05.27 AS PER
DWG REV.J DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	4		11/24/20	0.00	0.00	Packaging 1 - SCH-S			DAS 58 DEC 02 2020
		pcs								9-89
120	Small Fab - 2 - B4B	4		11/25/20	0.00	2.26	Small Fab - 1 - B4B			DAS 58 DEC 02 2020
		pcs					Small Fab - 2 - B4B			9-89
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
							Small Fab - Various 1 - B4B			
130	QC 5	4		11/25/20	0.00	0.00	QC 5 - 10			
		pcs					QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			



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Container No: S317688



Part: 646.9702

Job No: 215017

Serial No/Batch: S317688

Revision: REV.J

Inspector:

Exp Date:

Instructions:

Date: 12/02/20

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140 Packaging 3-1 - Stock - B4B	4 pcs	11/25/20	0.00 0.00	QC 5 - 81	DAS 81	DEC 03 2020
				QC 5 - 82	9-89	
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		DAS
				Packaging 3 - 3 - B4B ✓		DEC 04 2020 80
				Packaging 3 - 4 - B4B		CCK012 9-89
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B	DAS 21	DEC 04 2020
150 QC 21 - SA	4 pcs	11/25/20	0.00 0.00	QC 21 - SA - 21	9-89	
				QC 21 - SA - 70		
				QC 21 - SA - 9		
				QC 21 - SA - 77		
				QC 21 - SA - 28		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE

598: S30437 exp. date: 08/22

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711 107	Blade	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	S307784
646.9712 016	Body	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S236376
MS21042L08 305	Nut	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S07261
MS27039-08-19 015	Screw	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	S316219
NAS1149FN832P 200	Washer (AN960-8)	48 Ea (12 ea)	110-Packaging 1 - Pick Kit	S136368

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9711	8	62	0
	646.9712	4	12	0
	MS21042L08	24	2,191	0
	MS27039-08-19	24	419	0
	NAS1149FN832P	48	1,718	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					